



Please complete **ONE (1) form for each UNIT** and return to AERCO for warranty validation within 30 days of start-up. After completion, e-mail this form to **Startup@AERCO.COM**.

Completed By:				Date:					
				Site Lo	cation				
Str	eet /	Address:		Phone #:					
AE Sta	RC0 irtup	Sales Rep: Tech is:		Startup Tecl □ AMT Technician □ Non-AERCO Trai					
	Equipment Classification								
	Un	it Type:	□ BMK E 216 □	BMK E 360	□BMKE	432 □ BMK	E 576 □	BMK E 684	
				Power S	Start-up				
1.	Are	terminal scr	ews and wires connected	and tight?				☐ Yes ☐ No	
2.	Ch	Checked resistance to ground between all element terminals and mounting flange? ☐ Yes ☐ No							
3.	Record the Measured Voltage at the distribution blocks when the unit is powered (on) and unpowered								
	(off). If the unit model is 576kW or 684kW, the voltage will need to be measured at both sets of								
	distribution blocks								
				Measured Voltage Unit Off Ur		_			
			Distribution Blocks	Set 1	Set 2	Set 1	On Set 2		
			L1-L2	3001	3012	5001	3012		
			L1-L3						
			L2-L3						
			L1-Ground						
			L2-Ground L3-Ground					-	
4.	ls c	ontrol voltage	e within range?					□ Yes □ No	
5.	Are	Are contactors operating normally (i.e. no buzzing or chattering)? ☐ Yes ☐ No							
	Safety Device Testing								
	Are	e each of the	safety tests successful. po	er instruction	n provided in	n the manual	?		
	Are each of the safety tests successful, per instruction provided in the manual?  1. Low Water Level Fault Test? □ Yes □ No							□ Yes □ No	
	2.		eset Fault Test?					□ Yes □ No	
	2. 3.		et Fault Test?					☐ Yes ☐ No	
						☐ Yes ☐ No			
	·						☐ Yes ☐ No		
6. Secondary LWCO Test? □					☐ Yes ☐ No				
	7. Safety Pressure Relief Valve Test? □ Ye					☐ Yes ☐ No			
	8. Cabinet Door Switch Test? □ Yes □ No						□ Yes □ No		



## **Benchmark E Boiler Startup Form**

Controls Setpoints and Sensors							
Are each of the safety tests successful, per instruction provided in the manual?							
9. What is the Operating Setpoint?							
10. What is the Automatic Reset Setpoint?							
11. What is the Manual Reset Setpoint?							
12. What is the Running Inlet Temperature?							
13. What is the Running Outlet Temperature?							

Notes