# Technical Data Sheet

# Butterfly Motorized Valve (AFB Actuator)

Valves are supplied by Belimo to AERCO's specification.

- 50 psi bubble tight shut-off
- Long stem design allows for 2" insulation
- Valve face-to-face dimensions comply with API 609 & MSS-SP-67
- Completely assembled and tested, ready for installation

## Application

These valves are designed to meet the needs of HVAC and commercial applications requiring bubble tight shut-off for liquids. Typical applications include chiller isolation, cooling tower isolation, change-over systems, large air handler coil control, bypass and process control applications. The large Cv values provide for an economical control valve solution for larger flow applications.

### Jobsite Note

Valves should be stored in a weather protected area prior to construction. Complete installation recommendations can be found in Belimo's Installation and Maintenance Instructions for F6/F7 HD/HDU Butterfly Valves.

Valve Technical Data							
Service	chilled, hot water, 60% glycol						
Flow Characteristic	modified equal percentage						
Action	90° rotation						
Type of End Fitting	for use with ANSI Class 125/150 flanges						
Materials Body Body finish Disc Seat Shaft O-ring Upper bushing Middle bushings Lower bushing	ductile iron ASTM A536 epoxy powder coated 304 stainless steel EPDM 416 stainless steel EPDM RPTFE RPTFE RPTFE RPTFE						
Media Temperature Range	-22°F to 250°F [-30°C to 120°C]						
Operation Ambient Temperature Range	-22°F to 122°F [-30°C to 50°C]						
Body Pressure Rating	ASME/ANSI Class 125/150 (200 psi at -30°F to 275°F)						
Range ability	10:1 (for 30° to 70° range)						
Maximum Velocity	12 FPS						



A **WATTS** Brand

P/N 92084-1 illustrated in photo



**Application Notes** 

- 1. Valves are rated at 50 psi differential pressure in the closed position.
- Valves are furnished with lugs tapped for use with ANSI Class 125/150 flanges. Installation flanges and hardware are not included.
- 3. 2-way assemblies are furnished assembled and tested, ready for installation.

Actuator Technical Data											
Power Supp AFBUP-S	oly	24240 VAC -20% / +10%, 50/60 Hz 24125 VDC <u>+</u> 10%									
Power cons running holding	7 W 3.5 W										
Transforme AFBUP-S	7 VA @ 24 VAC (class 2 power source) 8.5 VA @l20 VAC 18 VA@ 240 VAC										
Electrical c (-S models	3 ft, 18 GA appliance cable 1/2" conduit connector										
Overload p	rotection		electronic throughout 0° to 95° rotation								
Mechanical angle of rotation			95° (adjustable with mechanical end stop, 35° to 95°)								
Torque			180 in-lb [20 Nm] minimum								
Direction of	f rotation	spring	reversib	le with	n CW/	'CCW	mount	ting			
Position indication			visual indicator, 0° to 95° (0° is full spring return position)								
Manual override			5mm hex crank (3/16" Allen), supplied								
Auxiliary switches (AFBUP-S)			2 x SPDT 3A (0.5A) @ 250 VAC, UL approved one set at +10°, one adjustable 10° to 90°								
Running Tir motor spring	<75 sec 20 sec @ -4°F to 122°F [-20°C to 50°C]; <60 sec @ -22°F [-30°C]										
Humidity	max. 95% RH non-condensing										
Ambient te	-22°F to 122°F [-30°C to 50°C]										
Storage temperature			-40°F to +176°F [-40°C to 80°C]								
Housing			NEMA 2, IP54, Enclosure Type2								
Housing m	Zinc coated metal and plastic casing										
Agency list	cULus acc. to UL60730-1A/-2-14, CAN/CSA E60730-1:02, CE acc. to 2004/108/EC & 2006/95/EC										
Noise level	<50dB(A) motor @ 75 seconds ≤62dB(A) spring return										
Servicing	maintenance free										
Quality sta	Quality standard ISO 9001										
			Specif	ficat	ions	;					
AERCO P/N	Size	Valve Model	Actua Mode	Actuator Model		Cv		< 1	COP		Weight (Ibs)
92084-1	3″	F680HDU	AFBUF (Qty:	P-S 1)	30	02	264		50		17
*92084-2	*4″	F6100HDU	AFBUF (Qty:	2]	600		470		50		32
		Di	mensic	ons (	inch	nes)					
AERCO			0			DI	10	No	o. of		Delt.

AERCO P/N	А	В	с	D (Max)	BHC	No. of Holes	Lug Bolt	
92084-1	1.78	3.5	8.5	20.5	6	4	5/8-11UNC	
92084-2	2.05	9	9	21	7.5	8	5/8-11UNC	

Dimension "A" is compressed, add .125" for relaxed state.

Dimension "D" allows for actuator removal without the need to remove the valve from the pipe.

\*Dual actuated valves have actuators mounted on a common valve shaft.

#### Actuator Operation

The AFB series actuators provide true spring return operation for reliable fail-safe application and positive close off on air tight dampers. The spring return system provides constant torque to the damper with, and without, power applied to the actuator.

The AFB series provides  $95^{\circ}$  of rotation and is provided with a graduated position indicator showing  $0^{\circ}$  to  $95^{\circ}$ .

The actuator may be stalled anywhere in its normal rotation without the need of mechanical end switches.

The AFBUP-S version is provided with two built-in auxiliary switches. These SPDT switches provide safety interfacing or signaling, for example, for fan start-up. The switching function at the fail-safe position is fixed at +10°, the other switch function is adjustable between +10° to +90°. The AFBUP-S, actuator is shipped at +5° (5° from full fail-safe) to provide automatic compression against damper gaskets for tight shut-off.

Dimensions

Max GPM = Maximum US galllons of water per minute, at room temperature , that will flow through the fully open valve without exceeding design velocity limits.

 ${\rm COP}={\rm Close-Off}\ {\rm Pressure\ stated\ in\ psi.\ This\ is\ the\ maximum\ differential\ pressure\ the\ valve\ will\ close-off\ against\ while\ maintaining\ a\ bubble\ tight\ seal.}$ 

Proposal/Submittal Information								
Size	AERCO P/N	System Data						
		GPM	Pressure (psig)	Temp (F)				



#### Heat | Hot Water | Energy Recovery Solutions

AERCO International, Inc. • 100 Oritani Drive • Blauvelt, NY 10913 USA: T: (845) 580-8000 • Toll Free: (800) 526-0288 • AERCO.com